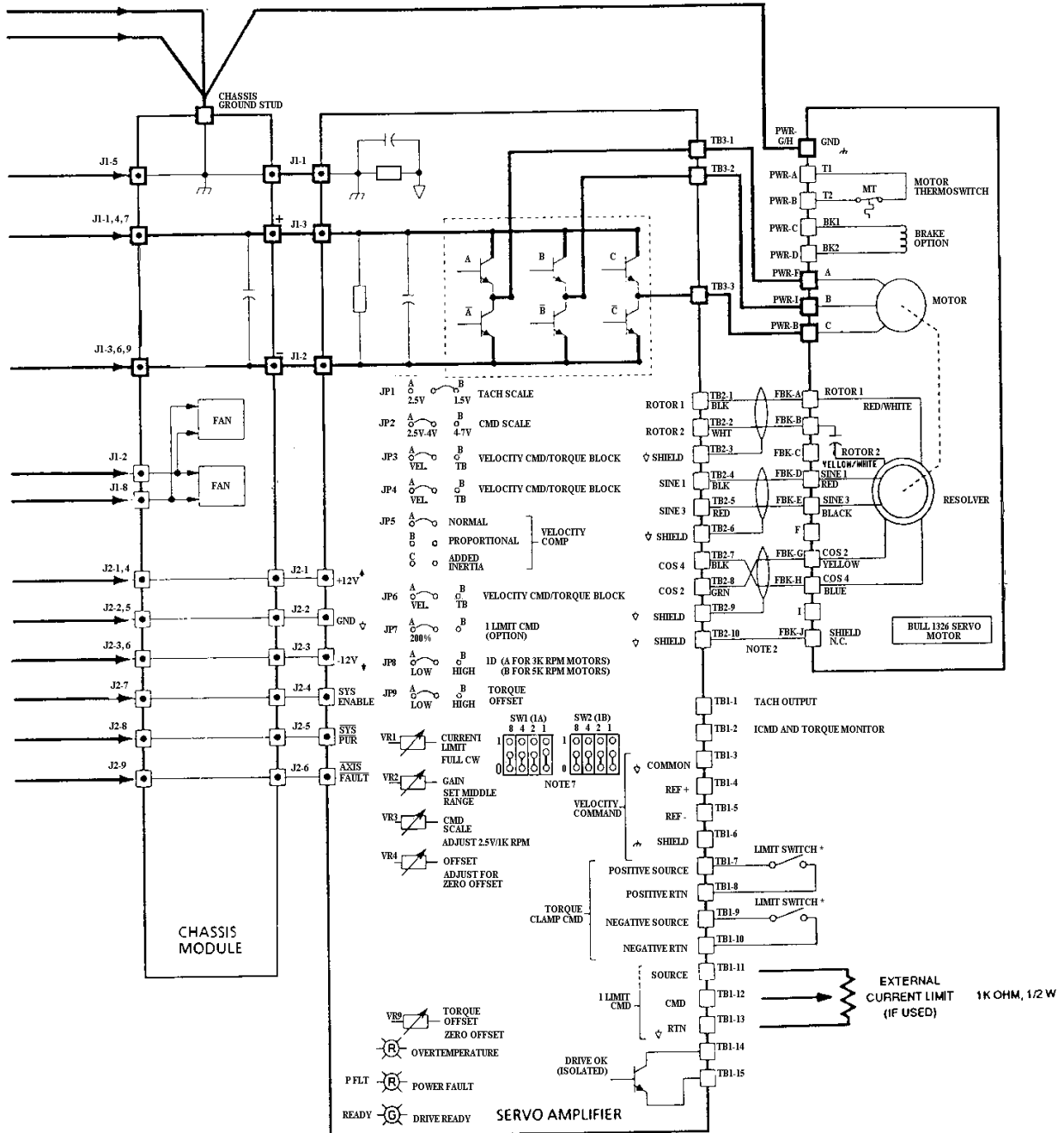


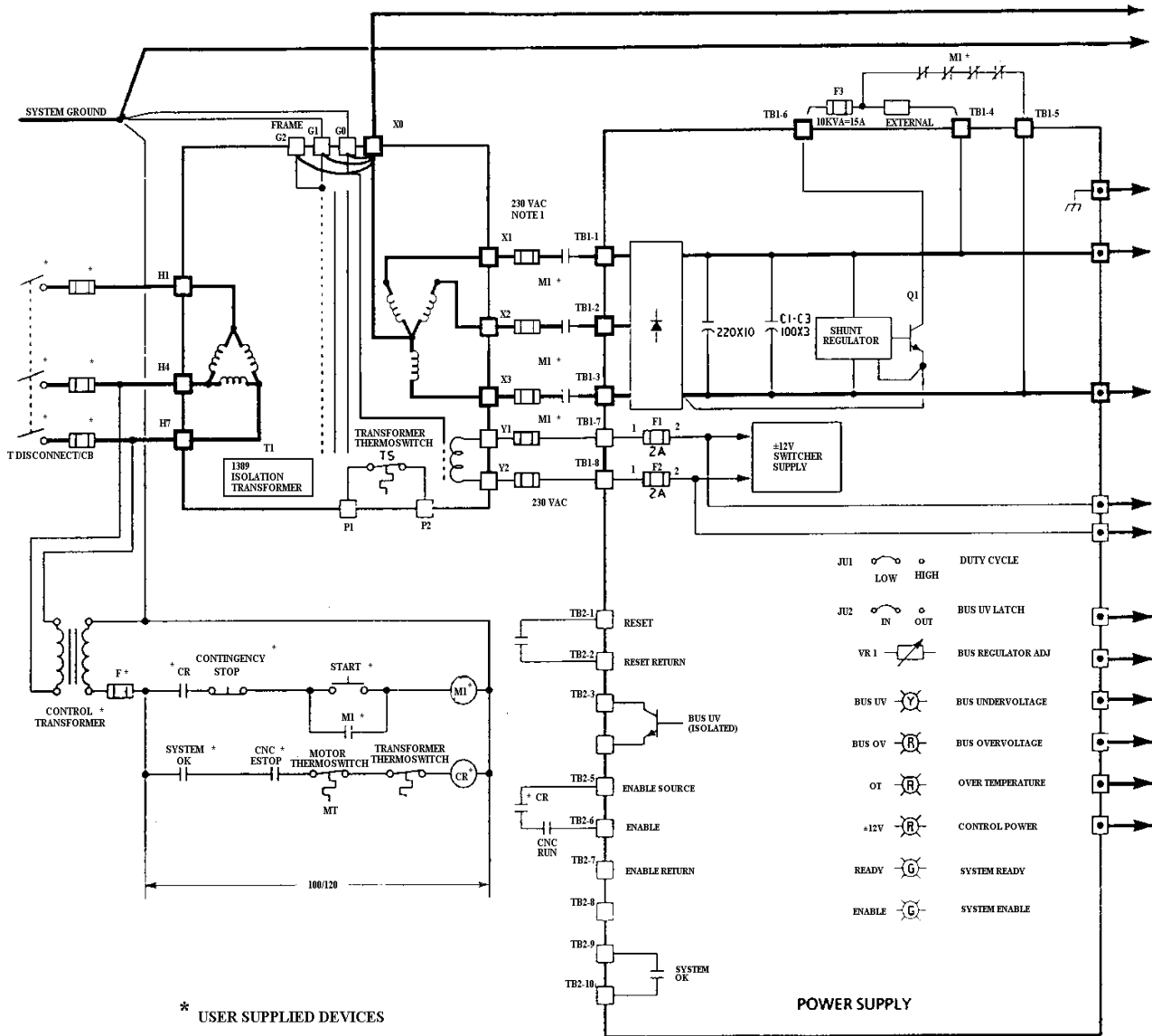
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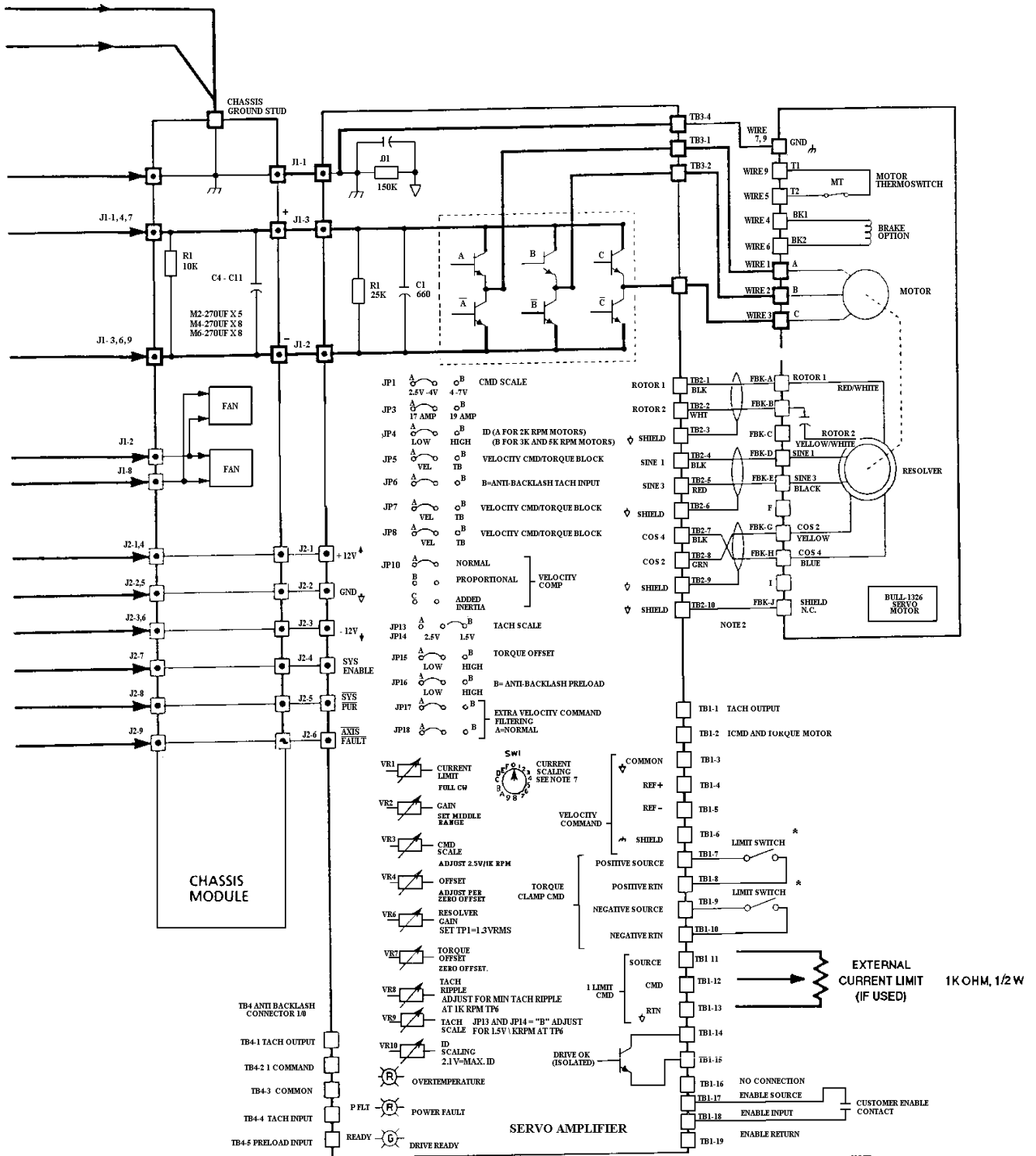
* USER SUPPLIED DEVICES

- CUSTOMER HIGH POWER WIRING
- CUSTOMER LOW POWER WIRING
- INTERNAL HIGH POWER WIRING
- INTERNAL LOW POWER WIRING



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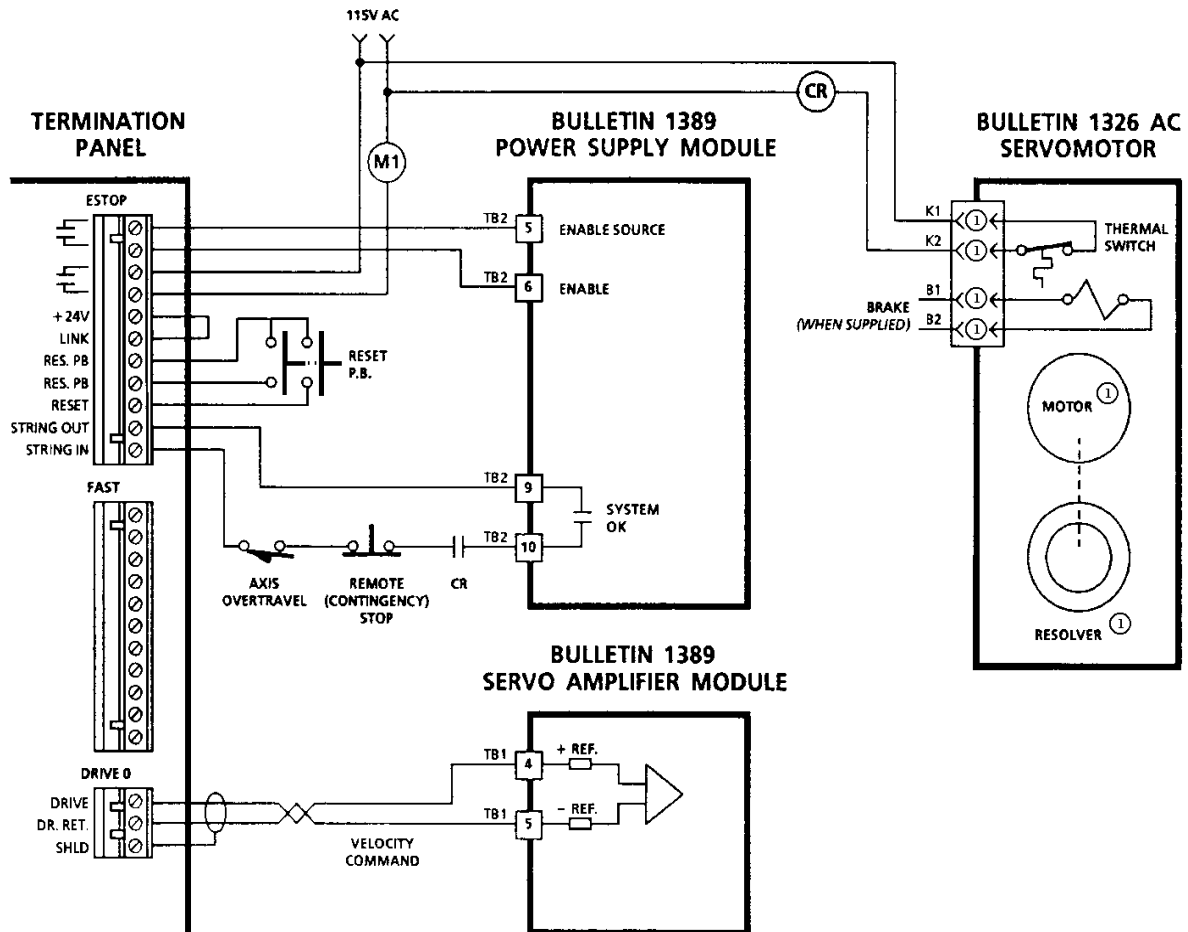


* USER SUPPLIED DEVICES

- CUSTOMER HIGH POWER WIRING
- CUSTOMER LOW POWER WIRING
- INTERNAL HIGH POWER WIRING
- INTERNAL LOW POWER WIRING

NOTE:
FOR ENABLE BY POWER SUPPLY CONTACT
(ALL AXES AT ONCE) A JUMPER MUST BE
INSTALLED BETWEEN TB1-17 AND TB1-18.

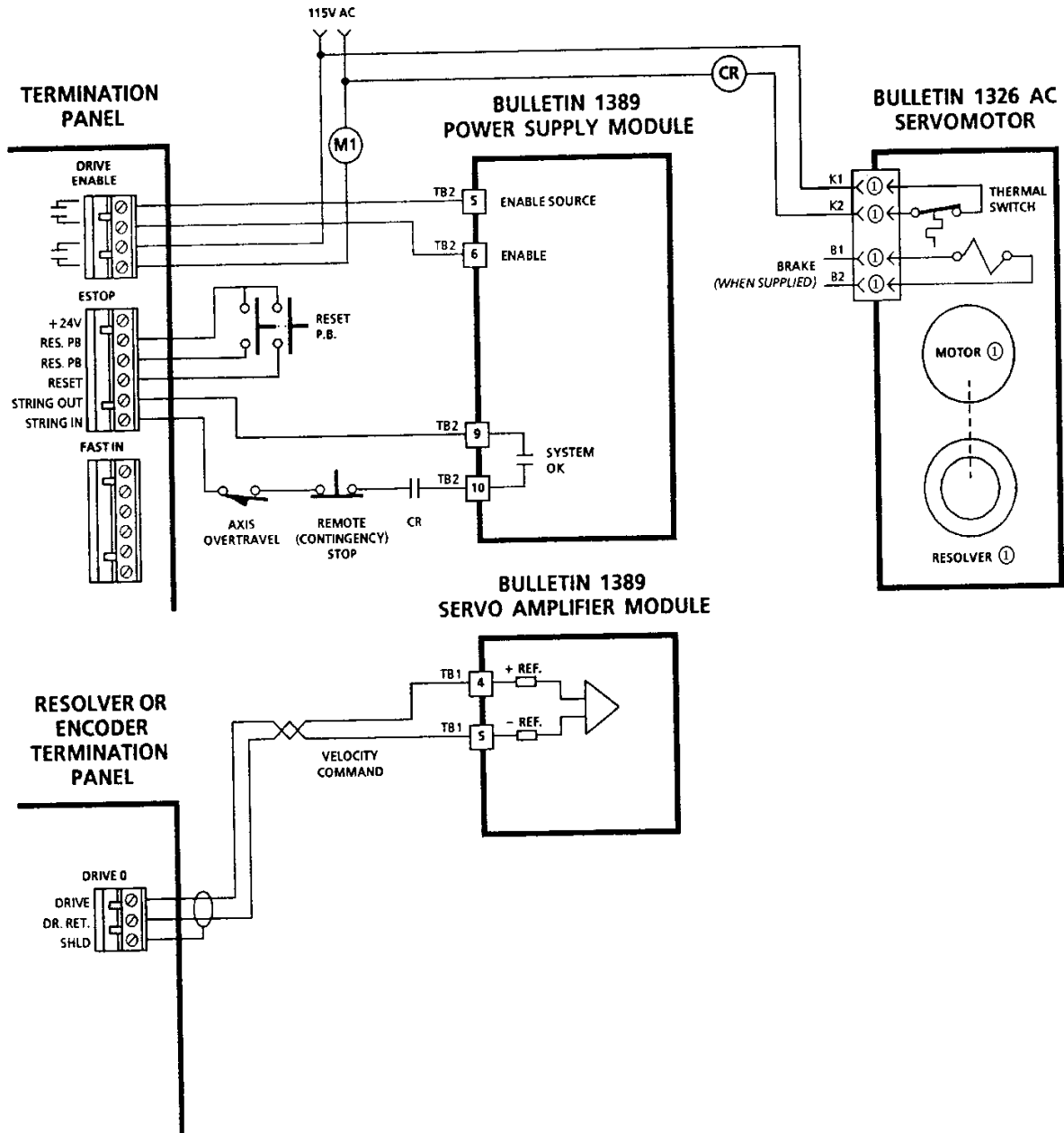
TYPICAL IMC 120, 120AR INTERCONNECT DIAGRAM



① REFER TO THE BULLETIN 1389 INTERCONNECT DRAWING FOR DETAILS ON THE FOLLOWING:

- MOTOR/RESOLVER CONNECTIONS
- CONNECTOR DESIGNATIONS
- CABLES
- SHIELDS AND GROUNDING

TYPICAL IMC 121, 123 INTERCONNECT DIAGRAM

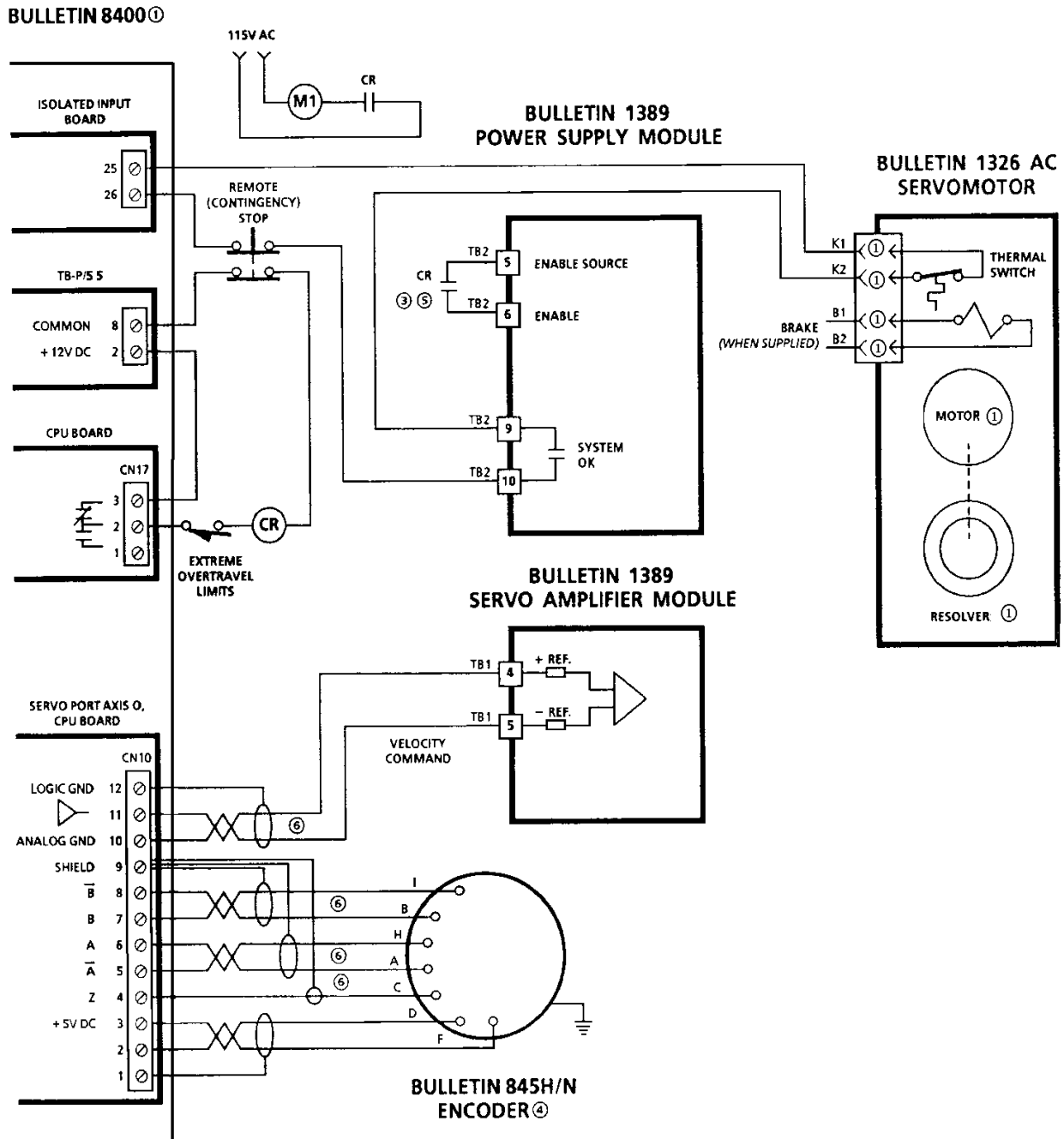


① REFER TO THE BULLETIN 1389 INTERCONNECT DRAWING FOR DETAILS ON THE FOLLOWING.

- MOTOR/RESOLVER CONNECTIONS
- CONNECTOR DESIGNATIONS
- CABLES
- SHIELDS AND GROUNDING

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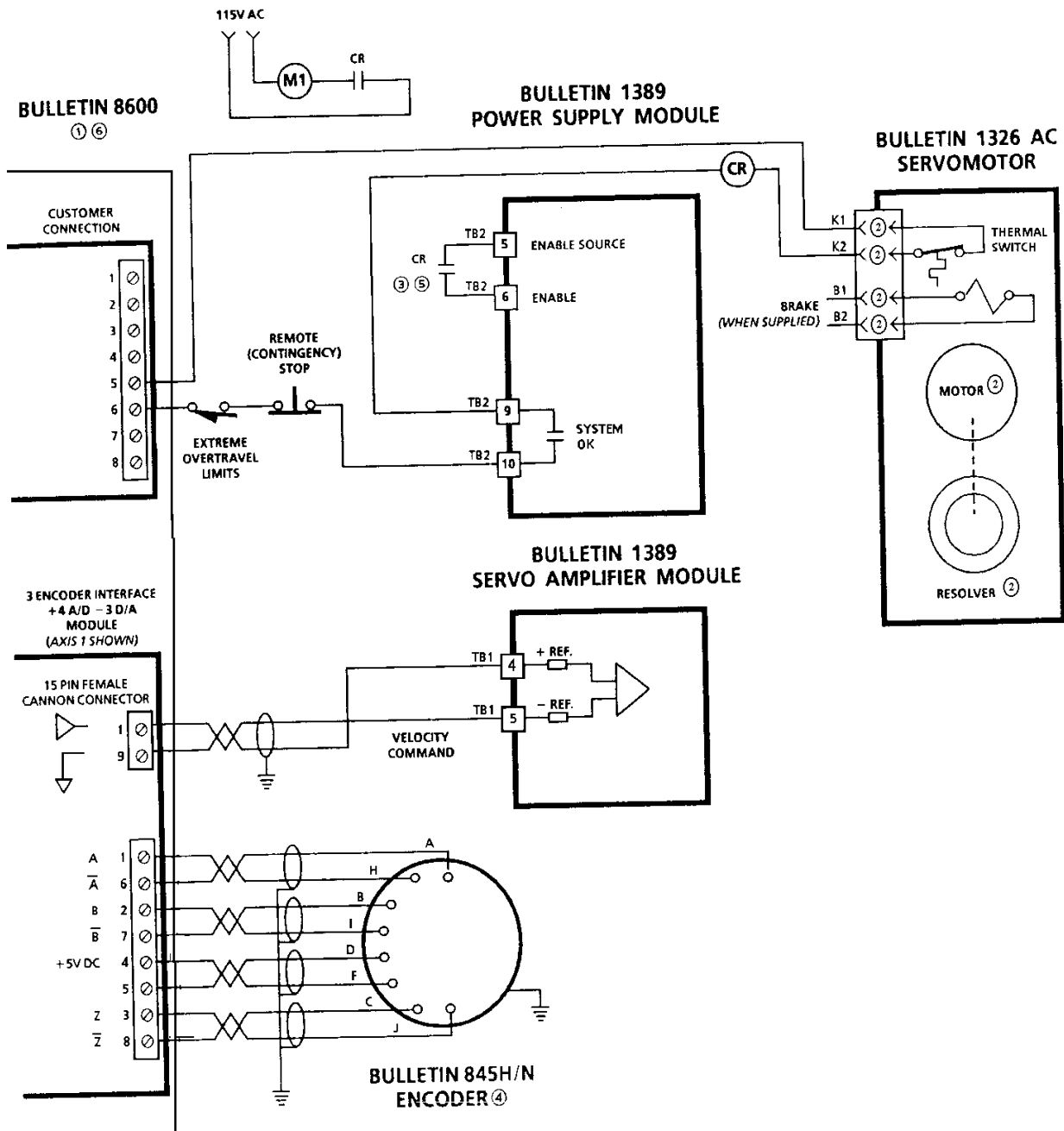
TYPICAL 8400 SERIES CNC INTERCONNECT DIAGRAM



- ① REFER TO A-B PUBLICATION 8400-4.1, SERIES 8400 CNC INTERFACE DESIGN MANUAL FOR DETAILS.
- ② REFER TO THE BULLETIN 1389 INTERCONNECT DRAWING FOR DETAILS ON THE FOLLOWING:
• MOTOR/RESOLVER CONNECTIONS • CONNECTOR DESIGNATIONS • CABLES • SHIELDS AND GROUNDING
- ③ RELAY IS SHOWN AS TYPICAL ONLY. BULLETIN 1389 CAN BE ENABLED WITHOUT AN EXTERNAL RELAY.
- ④ TYPICALLY DIFFERENTIAL LINE DRIVER OUTPUT.
- ⑤ A-B CATALOG NUMBER 700-HC14Z12 (RELAY) AND 700-HN103 (MOUNTED BASE).
- ⑥ BELDEN 9730 OR EQUIVALENT, 50 FEET (15.2 METERS) MAXIMUM, SHIELDS GROUNDED AT CONTROL ONLY.

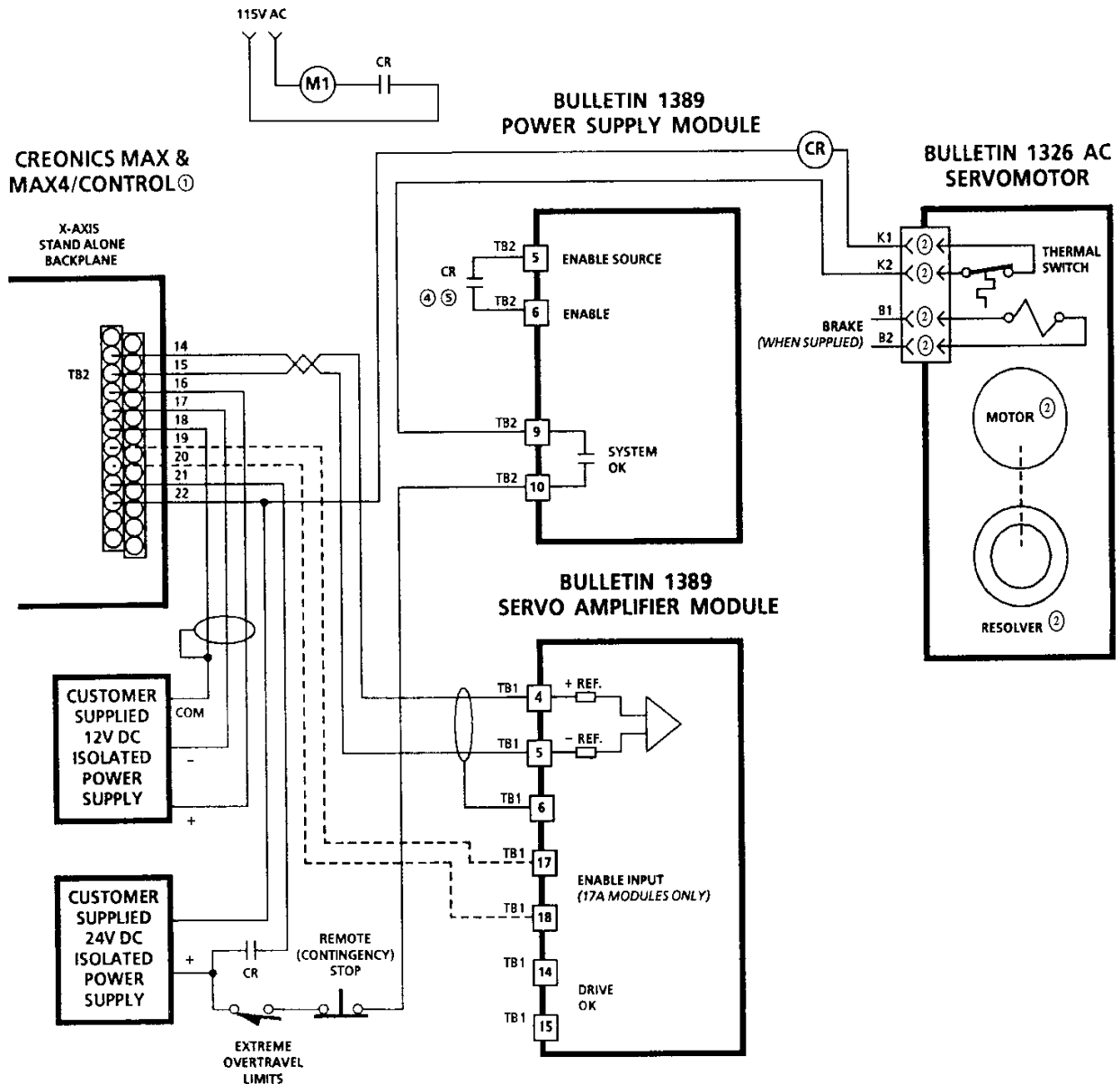
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TYPICAL 8600 SERIES CNC INTERCONNECT DIAGRAM



- ① REFER TO A-8 PUBLICATION 8600-4.1, SERIES 8600 CNC INTERFACE DESIGN MANUAL FOR DETAILS.
- ② REFER TO THE BULLETIN 1389 INTERCONNECT DRAWING FOR DETAILS ON THE FOLLOWING:
• MOTOR/RESOLVER CONNECTIONS • CONNECTOR DESIGNATIONS • CABLES • SHIELDS AND GROUNDING
- ③ RELAY IS SHOWN AS TYPICAL ONLY. BULLETIN 1389 CAN ENABLE WITHOUT AN EXTERNAL RELAY.
- ④ TYPICALLY DIFFERENTIAL LINE DRIVER OUTPUT.
- ⑤ A-B CATALOG NUMBER 700-HC 14Z12 (RELAY) AND 700-HN103 (MOUNTED BASE)
- ⑥ TYPICAL 3 AXIS SYSTEM SHOWN FOR 8605, 8610 AND 8650 CNC.

CREONICS MAX & MAX4/CONTROL INTERCONNECT DIAGRAM



- ① REFER TO THE MAX OR MAX4/CONTROL INSTALLATION AND SETUP MANUAL FOR DETAILS.
- ② REFER TO THE BULLETIN 1389 INTERCONNECT DRAWING FOR DETAILS ON THE FOLLOWING:
• MOTOR/RESOLVER CONNECTIONS • CONNECTOR DESIGNATIONS • CABLES • SHIELDS AND GROUNDING
- ③ ENCODER IS REQUIRED FOR CONNECTION TO THE MAX AND MAX4.
- ④ RELAY IS SHOWN AS TYPICAL ONLY. BULLETIN 1389 CAN BE ENABLED WITHOUT AN EXTERNAL RELAY.
- ⑤ A-B CATALOG NUMBER 700-HC14Z12 (RELAY) AND 700-HN103 (MOUNTED BASE).