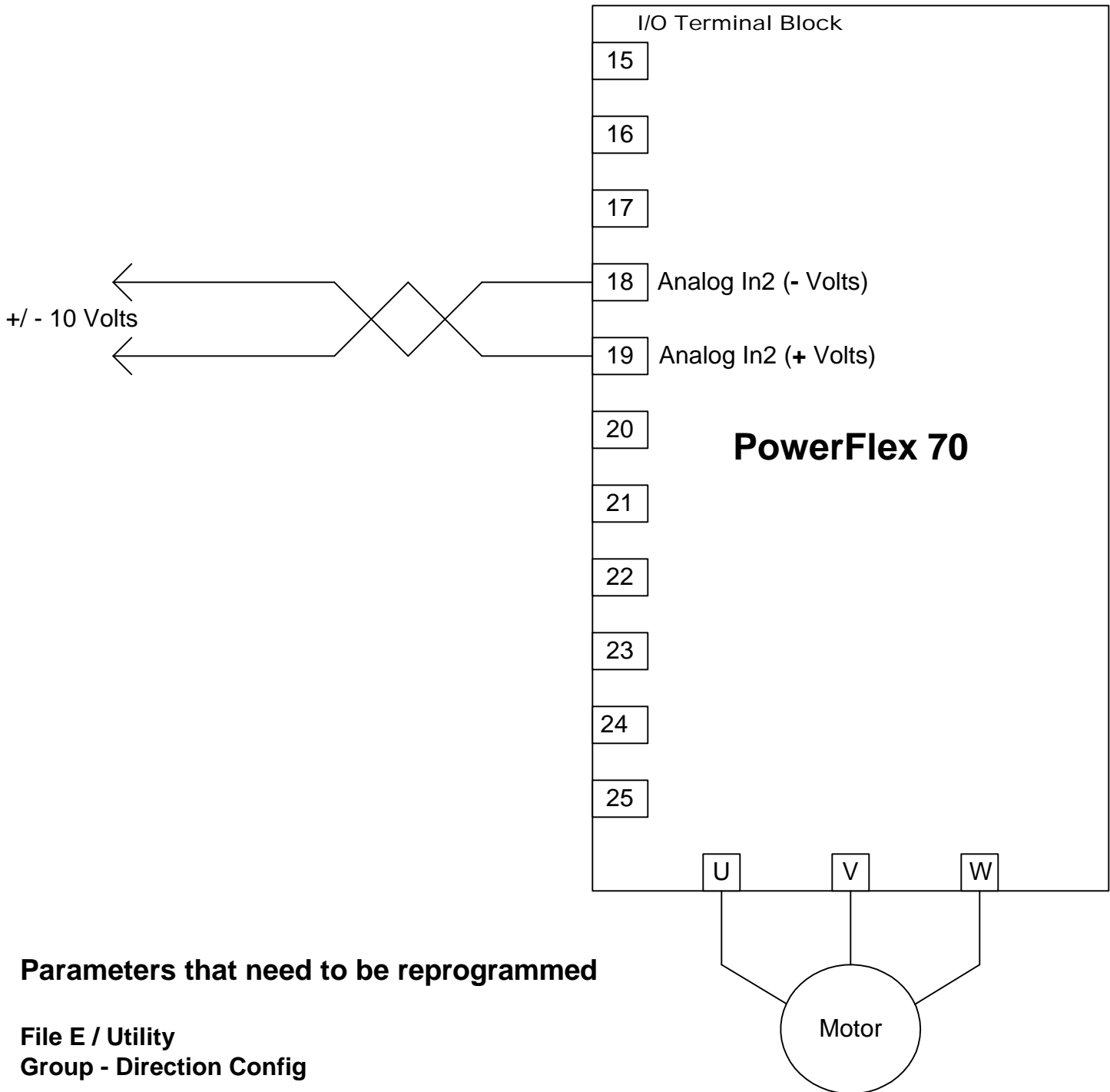


# Bipolar Speed Command +/- 10 Volts



## Parameters that need to be reprogrammed

### File E / Utility

#### Group - Direction Config

190 (Direction Mode) = 1 (Bipolar)

### File C / Speed Command

#### Group - Speed References

90 (Speed Ref A Sel) = 2 (Analog In 2)

### File J / Inputs & Outputs

#### Group - Analog Inputs

320 (Anlg In Config) = Nibble 1 = XX00