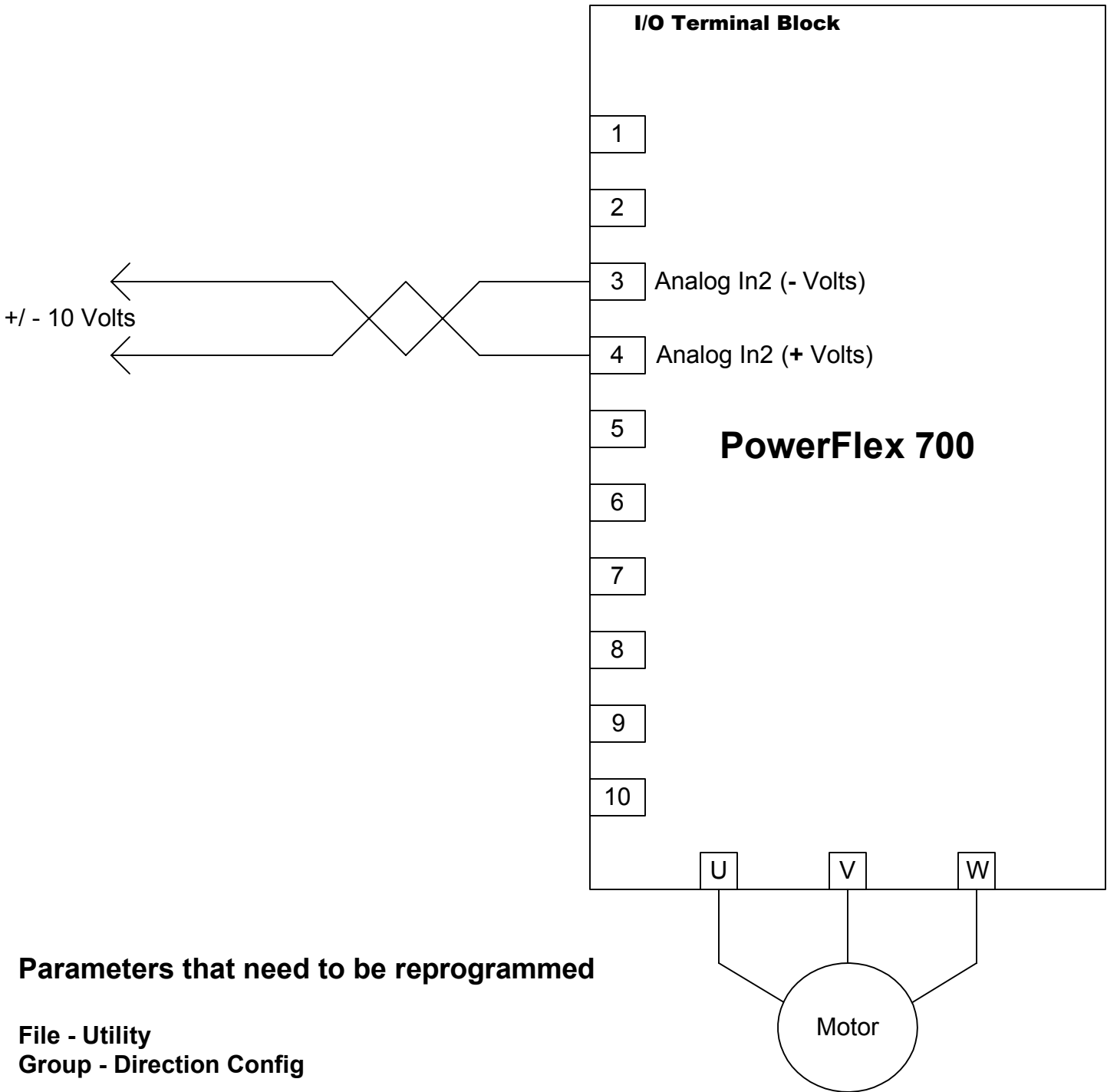


# Bipolar Speed Command +/- 10 Volts



## Parameters that need to be reprogrammed

**File - Utility**  
**Group - Direction Config**

190 (Direction Mode) = 1 (Bipolar)

**File - Speed Command**  
**Group - Speed References**

90 (Speed Ref A Sel) = 2 (Analog In 2)

**File - Inputs & Outputs**  
**Group - Analog Inputs**

320 (Anlg In Config) = Nibble 1 = XX00