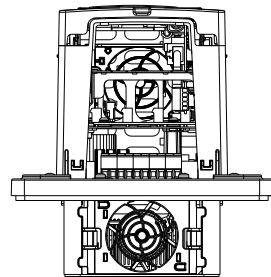
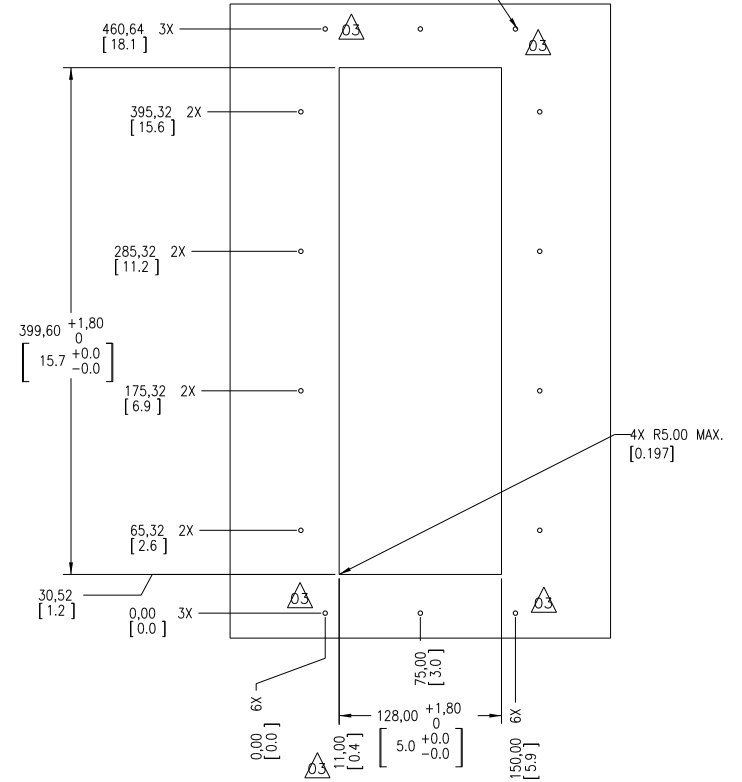


14 HOLES AT  $\phi 3.5\text{mm}$  [ .138" ]  
 IN MINIMUM 14GA STEEL MOUNTING  
 SURFACE. DEBURR PILOT HOLES AND DRIVE OPENING.  
 AFTER SEATING DRIVE TO PANEL, TORQUE TO 2.8 TO 3.6NM  
 [ 25 TO 32 Lb/in ] TO ASSURE PROPER GASKET SEAL.  
 MOUNTING HARDWARE MUST HAVE BOTH SCREW AND WASHER W/ GASKET  
 TO INSURE FASTENER SEALING.

3.79 GASKET @ FREE STATE  
 [ 0.2 ]  
 WHEN DRIVE ASSEMBLED INTO PANEL  
 THIS VALUE MUST BE @ 0.00



TYP[E 4X, FLANGE DRIVE



PANEL CUT OUT

NOTES:  
 1. MOUNTING HARDWARE SHIPPED WITH DRIVE.

PARTS MUST CONFORM TO  
 APPLICABLE ROCKWELL AUTOMATION  
 MANUFACTURING STANDARDS

CAD DOCUMENT

FILE NAME: 357120-6

REFERENCES		OUTLINE DRAWING		CONFIDENTIAL AND PROPRIETARY INFORMATION	
REVISION	DESCRIPTION	FRAME 2		THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION OF ROCKWELL AUTOMATION, INC. AND MAY NOT BE REPRODUCED, COPIED OR DISCLOSED TO OTHERS, EXCEPT WITH THE AUTHORIZED WRITTEN PERMISSION OF ROCKWELL AUTOMATION, INC.	
AUTHORIZATION	ENGINEER	POWERFLEX 753 & 755			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	<b>Rockwell Automation</b>			
	.XX:± N/A	DR. K.KALWARDT	DATE 06-19-07	SHEET 3 OF 4	
03 1033405	ANGLES:± N/A	CHKD. K.KALWARDT	DATE 09-20-07	DWG.	
02 1031783		APPD. J.BRUBAKER	DATE 09-20-07	SIZE	357120-6
01 1028532					