

PowerFlex DC drives series SPARE PARTS LIST
Models 20P21AD4P1RNXXXX20P21AD1K4RA0NBN (480VAC / 2Q)

| Passport Number | Description | Frame Sizes | | | | | | | | | | | | | | | | |
|-----------------|---|---|---------|-------------------------------|---------|---------|----------------------|-----------|-----------|-----------|------------------------|-----------|-----------|-----------|-----------|------------|------------|------------|
| | | A | A | A | A | A | A | B | B | B | B | C | C | D | D | D | D | |
| | | Armature current [A] / Power [HP] sizes | | | | | | | | | | | | | | | | |
| | | 4,1 / 2 6 / 3 10 / 5 14 / 7,5 19 / 10 | 27 / 15 | 35 / 20 45 / 25 52 / 30 | 73 / 40 | 86 / 50 | 100 / 60 129 / 75 | 167 / 100 | 207 / 125 | 250 / 150 | 330 / 200 412 / 250 | 495 / 300 | 667 / 400 | 830 / 500 | 996 / 600 | 1162 / 700 | 1328 / 800 | 1494 / 900 |
| 20P-S520L | 115VAC to 24VDC 8 channel I/O converter board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20P-S5V62 | TBO-32 I/O Expansion board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-4S9S13 | Snubber Capacitor, 1mF 850Vac | | | | | | | | | | | | | | | | | |
| SK-20P-4S9S14 | Snubber Capacitor, 1,5mF 850Vac | | | | | | | | | | | | | 6 | 6 | 6 | | |
| SK-20P-4S9S15 | Snubber Capacitor, 2,2mF 850Vac | | | | | | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-4S9S19 | FAN Motor-run Capacitor, 12mF 400Vac | | | | | | | | | | | | | | | | | |
| SK-20P-F4M14 | FUSE Ferrule 22x58mm, for field, 32A 600V | | | | | | | | | | | | | | | | | |
| SK-20P-F4M15 | FUSE Ferrule 22x58mm, for field, 50A 600V | | | | | | | | | | | | | 2 | 2 | | | |
| SK-20P-F4M17 | FUSE Ferrule 22x58mm, for field, 63A 600V | | | | | | | | | | | | | | | | | |
| SK-20P-F4M19 | FUSE Ferrule 22x58mm, for field, 80A 600V | | | | | | | | | | | | | | | | | |
| SK-20P-F4M21 | FUSE Ferrule 22x58mm, for field, 100A 600V | | | | | | | | | | | | | | | 2 | 2 | 2 |
| SK-20P-S580N | FIR-D-50-2B Pulse Transformer Board, 500Vac non regen drive | | | | | | | | | | | | | | 1 | 1 | 1 | 1 |
| SK-20P-S595H | PBB-2B Power traces board | 1 | 1 | 1 | | | | | | | | | | | | | | |
| SK-20P-S5D37 | FNLS Fan loss detector board | | | | | | | | | | | | | | 1 | 1 | 1 | 1 |
| SK-20P-S5H08 | K-PFX Interf. cable to Cover Assembly | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5N03 | SW1-31 Switching Power Supply Board | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | 1 | 1 | 1 | 1 |
| SK-20P-S5N10 | SW2-32 Switching Power Supply Board | | | | | | | 1 | 1 | 1 | 1 | | | | | | | |
| SK-20P-S5N14 | SN5-31 AC Line Snubber Board, 460VAC drive | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S5N15 | FL-31 Transient Noise Filter Board, 230 & 460VAC drive | | | | | | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N20 | SN-FC Field Snubber Board | | | | | | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N22 | CN3 Power supply filter board | | | | | | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N23 | FIR3-32-2B Pulse Transformer Board, 230 & 460VAC non-regen drive | | | | | | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N24 | PFC1A-32 Field board | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| SK-20P-S5N25 | PFC2A-31 Field board | | | | | | | 1 | 1 | 1 | 1 | | | | | | | |
| SK-20P-S5N42 | FIR2-51-2B Pulse Transformer Board, 460VAC non-regen drive | | | | | | | 1 | 1 | 1 | 1 | | | | | | | |
| SK-20P-S5N60 | FIR1-511-2B Pulse Transformer Board, 460VAC non-regen drive | 1 | 1 | | | | | | | | | | | | | | | |
| SK-20P-S5N61 | FIR1-521-2B Pulse Transformer Board, 460VAC non-regen drive | | | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| SK-20P-S5N70 | PFC40 Field board, 40Adc max. | | | | | | | | | | | | | | 1 | 1 | | |
| SK-20P-S5N73 | PFC70 Field board, 70Adc max. | | | | | | | | | | | | | | | 1 | 1 | 1 |
| SK-20P-S5N97 | SW3-32 Switching Power Supply Board | | | | | | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N99 | CFSF461 Overvoltage clipping board | | | | | | | | | | | | | | 1 | 1 | 1 | 1 |
| SK-20P-S5RP1 | R-PFX32 Main Control - Regulation board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7169 | FUSE Ferrule 5x20mm fast, switching supply, 3,15A 250V | | | | | | | | | | | | | | | | | |
| SK-20P-S725773 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-830A | | | | | | | | | | | | | | 3 | | | |
| SK-20P-S725774 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-996A | | | | | | | | | | | | | | | 3 | | |
| SK-20P-S725775 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1162A | | | | | | | | | | | | | | | | 3 | |
| SK-20P-S725776 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1328A | | | | | | | | | | | | | | | | | 3 |
| SK-20P-S725777 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1494A | | | | | | | | | | | | | | | | | 3 |
| SK-20P-S725801 | FAN Assembly, F280, 230Vac, 2400m ³ /h | | | | | | | | | | | | | | 1 | 1 | 1 | 1 |
| SK-20P-S726171 | Bus bar extension for U V W power terminals, 10x100mm | | | | | | | | | | | | | | | 3 | 3 | 3 |
| SK-20P-S726172 | Bus bar extension for U V W power terminals, 5x100mm | | | | | | | | | | | | | | | | | |
| SK-20P-S726173 | Bus bar extension for C D power terminals, 10x100mm | | | | | | | | | | | | | | | | | |
| SK-20P-S737F | Module SCR2 for Armature, 460VAC drive, 1K6V 320A | | | | | | | | | | | 3 | 3 | | | | | |
| SK-20P-S75BT | Upper Cover, Black, A frame only | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| SK-20P-S764L | Bezel, Black, for PFDC Cover Assembly | | | | | | | | | | | | | | | | | |
| SK-20P-S771F | Module SCR2 for Armature, 460VAC drive, 1K6V 500A | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S777H | AC Current Transducer ETI 1168, 600A / 0,2A | | | | | | | | | | | | 3 | | | | | |
| SK-20P-S779F | Module DIODE2 for Field, 1K6V 99A | | | | | | | | | | | | | 1 | 1 | | | |
| SK-20P-S77BT | Lower Cover, Grey, A frame only | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| SK-20P-S785F | Module DIODE2 for Field, 1K6V 120A | | | | | | | | | | | | | | | 1 | 1 | 1 |
| SK-20P-S78H0 | AC Current Transducer ETI 1188, 200A / 0,1A | 2 | 2 | 2 | 2 | 2 | 2 | | | | | | | | | | | |
| SK-20P-S799F | Module DIODE2 for Field, 1K6V 40A | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S79F1 | Module D/SCR5 for Field, 1K6V 28A | | | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| SK-20P-S79F3 | Module D/SCR5 for Field, 1K6V 15A | 1 | 1 | | | | | | | | | | | | | | | |
| SK-20P-S7F41 | Module SCR2 for Armature, 460VAC drive, 1K6V 210A | | | | | | | | | 3 | | | | | | | | |
| SK-20P-S7F73 | Module SCR2 for Armature, 460VAC drive, 1K6V 25A, & Field 230 & 430VAC drives | | | | | | | | | | | | | | | | | |
| SK-20P-S7F73 | Module SCR2 for Armature, 460VAC drive, 1K6V 25A, & Field 230 & 430VAC drives | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S7F74 | Module SCR2 for Armature, 460VAC drive, 1K6V 40A | | 3 | 3 | | | | | | | | | | | | | | |
| SK-20P-S7F75 | Module SCR2 for Armature, 460VAC drive, 1K6V 55A | | | | 3 | 3 | | | | | | | | | | | | |
| SK-20P-S7F75 | Module SCR2 for Field, 1K6V 55A | | | | | | | | | | | | | 1 | 1 | | | |
| SK-20P-S7F77 | Module SCR2 for Armature, 460VAC drive, 1K6V 90A | | | | | | 3 | | | | | | | | | | | |
| SK-20P-S7F77 | Module SCR2 for Field, 1K6V 90A | | | | | | | | | | | | | | | 1 | 1 | 1 |

| PowerFlex DC drives series SPARE PARTS LIST | | | | | | | | | | | | | | |
|---|--|---|----------|--------------------|---------|---------------------|----------------------|----------|----------|------------------------|-----------|-----------|-----------|------------|
| Models 20P21AB7PORNXXX20P21AB1K0RA0NNN (230VAC / 2Q) | | | | | | | | | | | | | | |
| Passport Number | Description | Frame Sizes | | | | | | | | | | | | |
| | | A | A | A | A | B | B | B | C | C | D | D | | |
| | | Armature current [A] / Power [HP] sizes | | | | | | | | | | | | |
| | | 7 / 1,5 9 / 2 12 / 3 20 / 5 | 29 / 7,5 | 38 / 10 55 / 15 | 73 / 20 | 93 / 25 110 / 30 | 146 / 40 180 / 50 | 218 / 60 | 265 / 75 | 360 / 100 434 / 125 | 521 / 150 | 700 / 200 | 875 / 250 | 1050 / 300 |
| 20P-S520L | 115VAC to 24VDC 8 channel I/O converter board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20P-S5V62 | TBO-32 I/O Expansion board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-4S9S13 | Snubber Capacitor, 1mF 850Vac | | | | | | | | | | | | | |
| SK-20P-4S9S14 | Snubber Capacitor, 1.5mF 850Vac | | | | | | | | | | | | 6 | 6 |
| SK-20P-4S9S15 | Snubber Capacitor, 2.2mF 850Vac | | | | | | | | | | | | | |
| SK-20P-4S9S19 | FAN Motor-run Capacitor, 12mF 400Vac | | | | | | | | | | | | 1 | 1 |
| SK-20P-F4M14 | FUSE Ferrule 22x58mm, for field, 32A 600V | | | | | | | | | | | | | |
| SK-20P-F4M15 | FUSE Ferrule 22x58mm, for field, 50A 600V | | | | | | | | | | | | 2 | 2 |
| SK-20P-F4M17 | FUSE Ferrule 22x58mm, for field, 63A 600V | | | | | | | | | | | | | |
| SK-20P-F4M19 | FUSE Ferrule 22x58mm, for field, 80A 600V | | | | | | | | | | | | | |
| SK-20P-S580N | FIR-D-50-2B Pulse Transformer Board, 500Vac non regen drive | | | | | | | | | | | | 1 | 1 |
| SK-20P-S595H | PBB-2B Power traces board | 1 | 1 | 1 | | | | | | | | | | |
| SK-20P-S5D37 | FNLS Fan loss detector board | | | | | | | | | | | | 1 | 1 |
| SK-20P-S5H08 | K-PFX Interf. cable to Cover Assembly | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5N03 | SW1-31 Switching Power Supply Board | 1 | 1 | 1 | 1 | 1 | | | | | | | 1 | 1 |
| SK-20P-S5N10 | SW2-32 Switching Power Supply Board | | | | | | 1 | 1 | 1 | 1 | | | | |
| SK-20P-S5N13 | SN4-31 AC Line Snubber cap board, 230VAC drive | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | | |
| SK-20P-S5N15 | FL-31 Transient Noise Filter Board, 230 & 460VAC drive | | | | | | | | | 1 | 1 | 1 | | |
| SK-20P-S5N20 | SN-FC Field Snubber Board | | | | | | | | | 1 | 1 | | | |
| SK-20P-S5N22 | CN3 Power supply filter board | | | | | | | | | 1 | 1 | 1 | | |
| SK-20P-S5N23 | FIR3-32-2B Pulse Transformer Board, 230 & 460VAC non-regen drive | | | | | | | | | 1 | 1 | | | |
| SK-20P-S5N24 | PFC1A-32 Field board | 1 | 1 | 1 | 1 | 1 | | | | | | | | |
| SK-20P-S5N25 | PFC2A-31 Field board | | | | | | 1 | 1 | 1 | 1 | | | | |
| SK-20P-S5N32 | FIR2-41-2B Pulse Transformer Board, 230VAC non-regen | | | | | | 1 | 1 | 1 | 1 | | | | |
| SK-20P-S5N49 | FIR1-411-2B Pulse Transformer Board, 230VAC non-regen | 1 | 1 | | | | | | | | | | | |
| SK-20P-S5N57 | FIR1-421-2B Pulse Transformer Board, 230VAC non-regen | | | 1 | 1 | 1 | | | | | | | | |
| SK-20P-S5N70 | PFC40 Field board, 40Adc max. | | | | | | | | | | | | 1 | 1 |
| SK-20P-S5N73 | PFC70 Field board, 70Adc max. | | | | | | | | | | | | | |
| SK-20P-S5N97 | SW3-32 Switching Power Supply Board | | | | | | | | | | 1 | 1 | | |
| SK-20P-S5N99 | CFSF461 Overvoltage clipping board | | | | | | | | | | | | 1 | 1 |
| SK-20P-S5RP1 | R-PFX32 Main Control - Regulation board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7169 | FUSE Ferrule 5x20mm fast, switching supply, 3.15A 250V | | | | | | 1 | 1 | 1 | 1 | 1 | | | |
| SK-20P-S725771 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-875A | | | | | | | | | | | | 3 | |
| SK-20P-S725772 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1050A | | | | | | | | | | | | | 3 |
| SK-20P-S725773 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-830A | | | | | | | | | | | | | |
| SK-20P-S725774 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-996A | | | | | | | | | | | | | |
| SK-20P-S725775 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1162A | | | | | | | | | | | | | |
| SK-20P-S725776 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1328A | | | | | | | | | | | | | |
| SK-20P-S725777 | 2 SCR leg assembly, 2HS-PF-2Q-1K6V-1494A | | | | | | | | | | | | | |
| SK-20P-S725801 | FAN Assembly, F280, 230Vac, 2400m³/h | | | | | | | | | | | | 1 | 1 |
| SK-20P-S726171 | Bus bar extension for U V W power terminals, 10x100mm | | | | | | | | | | | | | |
| SK-20P-S726172 | Bus bar extension for U V W power terminals, 5x100mm | | | | | | | | | | | | | 3 |
| SK-20P-S726173 | Bus bar extension for C D power terminals, 10x100mm | | | | | | | | | | | | | |
| SK-20P-S727F | Module SCR2 for Armature, 230VAC drive, 1K2V 320A | | | | | | | | | 3 | | | | |
| SK-20P-S75BT | Module SCR2 for Armature, 460VAC drive, 1K6V 320A | 1 | 1 | 1 | 1 | 1 | | | | | | | | |
| SK-20P-S764L | Bezel, Black, for PFDC Cover Assembly | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S770F | Module SCR2 for Armature, 230VAC drive, 1K2V 500A | | | | | | | | | 3 | | 3 | | |
| SK-20P-S777H | AC Current Transducer ETI 1168, 600A / 0.2A | | | | | | 2 | 2 | 2 | 2 | | | | |
| SK-20P-S779F | Module DIODE2 for Field, 1K6V 99A | | | | | | | | | | | | 1 | 1 |
| SK-20P-S77BT | Lower Cover, Grey, A frame only | 1 | 1 | 1 | 1 | 1 | | | | | | | | |
| SK-20P-S785F | Module DIODE2 for Field, 1K6V 120A | | | | | | | | | | | | | |
| SK-20P-S78H0 | AC Current Transducer ETI 1188, 200A / 0.1A | 2 | 2 | 2 | 2 | 2 | | | | | | | | |
| SK-20P-S799F | Module DIODE2 for Field, 1K6V 40A | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | | |
| SK-20P-S79F1 | Module D/SCR5 for Field, 1K6V 28A | | | 1 | 1 | 1 | | | | | | | | |
| SK-20P-S79F3 | Module D/SCR5 for Field, 1K6V 15A | 1 | 1 | | | | | | | | | | | |
| SK-20P-S7F42 | Module SCR2 for Armature, 230VAC drive, 1K2V 210A | | | | | | | | 3 | | | | | |

PowerFlex DC drives series SPARE PARTS LIST
Models 20P21AE067RA0NNN20P21AE1K6RA0NNN (575VAC / 2Q)

| Passport Number | Description | Frame Sizes | | | | | | | | | | | |
|-----------------|--|---|----------|-----------|-----------|-----------|-----------|-----------|-----------|------------|------------|-------------|-------------|
| | | B | B | B | B | B | C | C | D | D | D | D | |
| | | Armature current [A] / Power [HP] sizes | | | | | | | | | | | |
| | | 67 / 50 | 101 / 75 | 135 / 100 | 270 / 200 | 405 / 300 | 540 / 400 | 675 / 500 | 810 / 600 | 1080 / 800 | 1215 / 900 | 1350 / 1000 | 1688 / 1250 |
| 20P-S520L | 115VAC to 24VDC 8 channel I/O converter board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20P-S5V62 | TBO-32 I/O Expansion board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-4S9S13 | Snubber Capacitor, 1mF 850Vac | | | | | | | | 6 | 6 | 6 | | |
| SK-20P-4S9S14 | Snubber Capacitor, 1.5mF 850Vac | | | | | | | | | | | 6 | 6 |
| SK-20P-4S9S15 | Snubber Capacitor, 2.2mF 850Vac | | | | | | | | | | | | |
| SK-20P-4S9S19 | FAN Motor-run Capacitor, 12mF 400Vac | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-F4M14 | FUSE Ferrule 22x58mm, for field, 32A 600V | | | | | | | | | | | | |
| SK-20P-F4M15 | FUSE Ferrule 22x58mm, for field, 50A 600V | | | | | | | | 2 | 2 | 2 | 2 | 2 |
| SK-20P-F4M17 | FUSE Ferrule 22x58mm, for field, 63A 600V | | | | | | | | | | | | |
| SK-20P-F4M19 | FUSE Ferrule 22x58mm, for field, 80A 600V | | | | | | | | | | | | |
| SK-20P-S579N | FIR-D-69-2B Pulse Transformer Board, 575 & 690VAC non regen drive | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5D37 | FNLS Fan loss detector board | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5H08 | K-PFX Interface cable to Cover Assembly | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5N03 | SW1-31 Switching Power Supply Board | | | | | | | | | | | | |
| SK-20P-S5N10 | SW2-32 Switching Power Supply Board | 1 | 1 | 1 | 1 | 1 | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5N20 | SN-FC Field Snubber Board | | | | | | | 1 | 1 | | | | |
| SK-20P-S5N22 | CN3 Power supply filter board | | | | | | 1 | 1 | | | | | |
| SK-20P-S5N25 | PFC2A-31 Field board, 20Adc max | 1 | 1 | 1 | 1 | 1 | | | | | | | |
| SK-20P-S5N422 | FIR2-61-2B Pulse Transformer Board, 575VAC non-regen drive | 1 | 1 | 1 | 1 | 1 | | | | | | | |
| SK-20P-S5N424 | FIR3-327-2B Pulse Transformer Board, 575 & 690VAC non-regen drive | | | | | | 1 | 1 | | | | | |
| SK-20P-S5N425 | SN7-32 AC Line Snubber Capacitor Board, 0.22uF, 575 & 690VAC drive | 1 | 1 | 1 | | | | | | | | | |
| SK-20P-S5N426 | FL-57 Transient Noise Filter Board, 575VAC drive | | | | | | 1 | 1 | | | | | |
| SK-20P-S5N428 | SN7-33 AC Line Snubber Capacitor Board, 0.33uF, 575 & 690VAC drive | | | | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S5N70 | PFC40 Field board, 40Adc max | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S5N73 | PFC70 Field board, 70Adc max | | | | | | | | | | | | |
| SK-20P-S5N97 | SW3-32 Switching Power Supply Board | | | | | | 1 | 1 | | | | | |
| SK-20P-S5N99 | CFSF461 Overvoltage clipping board | | | | | | | | 1 | 1 | 1 | 1 | |
| SK-20P-S5O50 | CFSF462 Overvoltage clipping board | | | | | | | | | | | | 1 |
| SK-20P-S5RP1 | R-PFX32 Main Control - Regulation board | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7257710 | 2 SCR leg assembly, 2HS-PF-2Q-1K8V-1215A | | | | | | | | | | 3 | | |
| SK-20P-S7257711 | 2 SCR leg assembly, 2HS-PF-2Q-1K8V-1350A | | | | | | | | | | | 3 | |
| SK-20P-S7257712 | 2 SCR leg assembly, 2HS-PF-2Q-1K8V-1688A | | | | | | | | | | | | 3 |
| SK-20P-S725778 | 2 SCR leg assembly, 2HS-PF-2Q-1K8V-810A | | | | | | | | 3 | | | | |
| SK-20P-S725779 | 2 SCR leg assembly, 2HS-PF-2Q-1K8V-1080A | | | | | | | | | 3 | | | |
| SK-20P-S725801 | FAN Assembly, F280, 230Vac, 2400m ³ /h | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S726171 | Bus bar extension for U V W power terminals, 10x100mm | | | | | | | | | | 3 | 3 | 3 |
| SK-20P-S726172 | Bus bar extension for U V W power terminals, 5x100mm | | | | | | | | | 3 | | | |
| SK-20P-S726173 | Bus bar extension for C D power terminals, 10x100mm | | | | | | | | | | | | 3 |
| SK-20P-S764L | Bezel, Black, for PFDC Cover Assembly | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S777H | AC Current Transducer ETI 1168, 600A / 0.2A | 2 | 2 | 2 | 2 | 2 | | | | | | | |
| SK-20P-S779F | Module DIODE2 for Field, 1K6V 99A | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S785F | Module DIODE2 for Field, 1K6V 120A | | | | | | | | | | | | |
| SK-20P-S799F | Module DIODE2 for Field, 1K6V 40A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S79F7 | Module SCR2 for Armature, 575VAC drive, 1K8V 130A | 3 | 3 | 3 | | | | | | | | | |
| SK-20P-S79F9 | Module SCR2 for Armature, 575VAC drive, 1K8V 320A | | | | | 3 | | | | | | | |
| SK-20P-S79G0 | Module SCR2 for Armature, 575VAC drive, 1K8V 500A | | | | | | 3 | 3 | | | | | |
| SK-20P-S7F73 | Module SCR2 for Field, 1K6V 25A | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | |
| SK-20P-S7F75 | Module SCR2 for Field, 1K6V 55A | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7F77 | Module SCR2 for Field, 1K6V 90A | | | | | | | | | | | | |
| SK-20P-S7G17 | FAN F150x55 230VAC, 191 cfm | | | | | | 3 | 3 | | | | | |
| SK-20P-S7G29 | BIMETAL THERMOSTAT, 80°C ± 3 | | | | | 2 | | | | | | | |
| SK-20P-S7G30 | BIMETAL THERMOSTAT 90°C ±3 | | | | | | 3 | 3 | | | | | |
| SK-20P-S7G33 | BIMETAL THERMOSTAT, 85°C ±3 | 2 | 2 | 2 | 2 | | | | | | | | |
| SK-20P-S7G49 | FUSE Ferrule 14x51mm, for CFSFXXX board, 10A 690V | | | | | | | | 3 | 3 | 3 | 3 | 3 |
| SK-20P-S7G71 | FAN 119x119x32 24VDC, 100 cfm | 2 | 2 | 2 | 2 | | | | | | | | |
| SK-20P-S7G78 | FAN F150x55 24VDC, 212 cfm | | | | | 2 | | | | | | | |
| SK-20P-S7G84 | Fuse holder on SW1, SW2, SW3 board | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7GA9 | BIMETAL THERMOSTAT XX°C ±3 | | | | | | | | 1 | 1 | 1 | 1 | 1 |
| SK-20P-S7H22 | AC Current Transducer TAS2, 1600A / 0.4A | | | | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

